

PROFILE CUTTING SERVICES

Inter-Steel have the most comprehensive cutting service available under one roof. We can supply and cut to shape all grades of metal plate and sheet from 0.5mm to 300mm in thickness











INTER-STEEL



OUR PROFILE CUTTING CAPACITY

LASER CUTTING

- 2 off Bystronic 3015
- 1 off Bystronic 4020
- Plate size up to 2m x 4m x 25mm thickness M/S
- Stainless Steel and Aluminium plate
 - up to 16mm thickness
- Cutting Tolerance +/- 0.2mm

HIGH DEFINITION PLASMA CUTTING

- 1 off Kinetic K2500 400 Amp
- 1 off Kinetic K4000 260 Amp
- 1 off PCS 200 Amp
- Plate size up to 3.2m x 12m
- Cutting Tolerance +/- 2mm

OXY CUTTING

- 2 off PCS Multi Torch Machines
- Plate size up to 3.2m x 12m (Maximum 300mm Thickness)
- Cutting Tolerance +/- 2mm

ADDITIONAL SERVICES

- Cad Cam Department
- Bevel Cutting
- Machining
- Drilling
- CounterSink/Counter Bore
- Tapping
- Milling
- Stud Welding
- Pressing /Bending
- Rolling

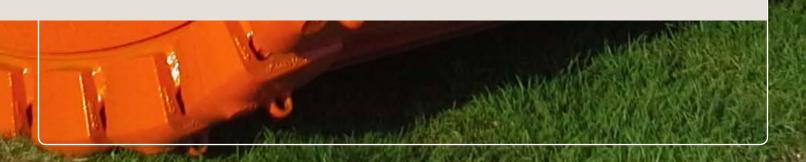




QUENCHED& TEMPERED STEEL PRODUCTS

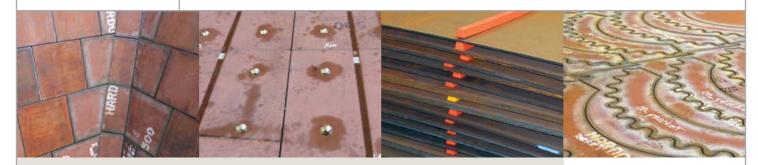
Inter-Steel stock and process a comprehensive range of Quenched & Tempered Steel Products.

Inter-Steel understands the tough environments that your firm operates in. Whether it's a chute liner package or a Bucket re-build. We are certain you will find the right product. Our experienced staff are available to assist you in selecting the appropriate product for your application.





INTER-STEEL



QUENCHED & TEMPERED GRADES:

Q&T 80 HIGH STRENGTH STEEL

690 MPa (Typical 750 MPa) Thickness 4mm-150mm

Applications: Lifting Equipment, Cutting Edges, Chassis

Components, Earth Moving Buckets

Q&T 400 ABRASION RESISTANT STEEL

370-430 HB (Typical 400 HB) Thickness 5mm-100mm

Applications: Wear Liners, Truck Bodies, Earthmoving Buckets, Cutting Edges, Spiral Flights

Q&T 450 ABRASION & IMPACT RESISTANT STEEL

425-475 HB (Typical 450 HB)

Thickness 3.2mm-50mm

Applications: Wear Liners, Truck Bodies, Cutting Edges, Dump Truck Wear Liners

Q&T 500 ABRASION RESISTANT STEEL

477-534 HB (Typical 500 HB) Thickness 6mm-100mm

Applications: Chutes, Wear Liners, Wear Strips, Earthmoving Buckets & GET

Q&T 600 ABRASION RESISTANT LOW IMPACT STEEL

570-640 HB (Typical 600 HB)

Thickness 10mm-50mm

Applications: Wear Liners, Chutes, Shredders, Hammers & GET

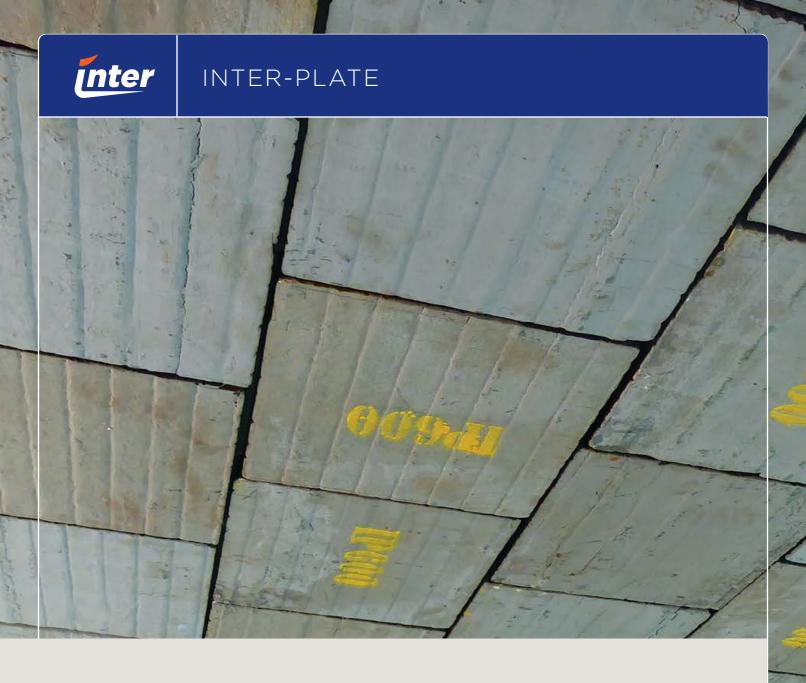
CAST WEAR PRODUCTS & CERAMICS

Inter-Steel stock an extensive range of Cast wear products and Ceramics. We can also match these with the appropriate fastening systems Custom Cast & Ceramic Wear liner options are also available

These include and are not limited to:

- Domite
- Ni-Hard
- Chocky Bars
- Wafer Strips
- Wear Buttons & Wear Nuts
- Wear Blocks
- Ceramic Bonded Aluminium & Zirconium Oxide Tiles





CHROMIUM CARBIDE WEAR PLATE

Manufactured in our Perth WA facility. IP600, IP800, IP900 and IP1200 grades specifically designed to meet Australian Conditions available in Standard, Smooth or Polished finishes.



INTER-PLATE



- Complies to Australian Standard AS/NZ 2576 In- House processing including:
- In- house Metallurgical Laboratory for Quality Assurance and Testing
- - **Profile Cutting**
 - Weld In Countersunk Inserts
 - Weld on Studs to AS/NZ 1554.2
 - Forming and Rolling

IP600

contains hard 1600HV chromium carbides able to resist extreme wear in abrasive applications. The refined primary carbides are uniformly distributed throughout the overlay thickness to provide optimum and uniform wear protection. The fine carbide size and the tough austenitic matrix also combine to provide greater impact resistance over similar austenitic chromium carbide



Interplate IP600 AS2576 Grade 2355 Austentic Chromium Carbide overlay x100 magnification

IP800

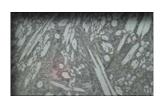
is a complex chromium carbide alloy which contains a mixture of chromium carbides and niobium carbides up to 2400HV improving abrasion resistance in extremely abrasive applications. The microstructure is finer than that in the IP600 and combined with the "stainless" austenite matrix provides superior impact and corrosion resistance.



Interplate IP800 AS/NZ 2576-2460 austenitic complex chromium carbide overlay x 100 magnification

IP900

contains a high concentration of coarser 1600HV chromium carbides uniformly distributed throughout the overlay thickness. The matrix has been hardened to provide additional abrasion resistance in severe applications involving erosion and sliding wear.



Interplate IP900 AS/NZS 2576-2560 martensitic chromium carbide overlay x 100 magnification

IP1200

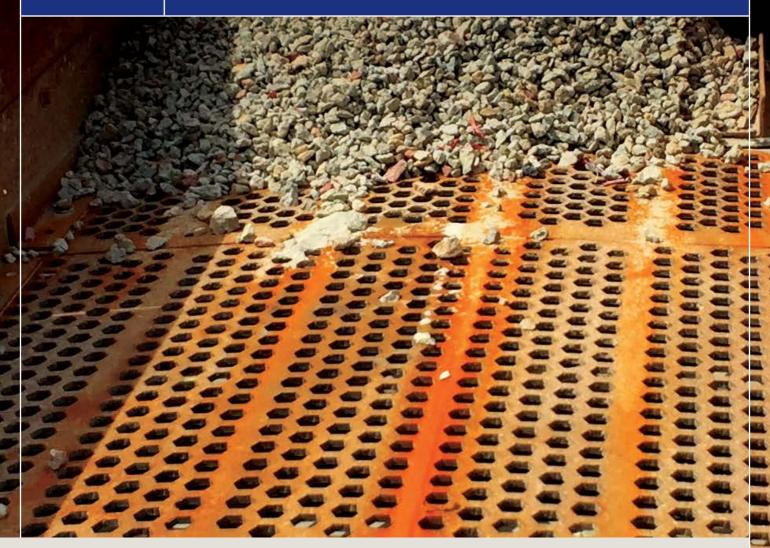
is a highly alloyed complex chrome carbide wear plate designed for greater wear resistance than IP800. The development of IP1200 provides a chrome carbide wear plate which exceeds all known standards and requirements including AS/NZ 2576-2460



Interplate IP1200 AS/NZ 2576-2460 austenitic complex chromium carbide overlay x100 magnification



INTER-SCREEN



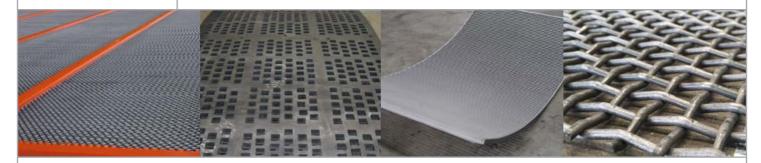
SCREENING & MESH PRODUCTS

Inter-Screen supply a range of screening media to the mining, quarrying and industrial processing industries.





INTER-SCREEN



WOVEN WIRE MESH

- Hi Tensile.
- Stainless Steel grade 304 or 316
- Piano/Harp Wire Screens in Hi-Tensile & Stainless Steel

PERFORATED PANELS

- Stainless Steel grade 304 or 316
- Mild Steel, Galvanised & Aluminium

WELDED MESH

Stainless Steel grade 304 or 316

WEDGE WIRE

A wide range of sizes available to suit your requirements. Supplied as flat panel, cylinders, buckets or curved sieve bends. Fabricated from grade 304 or 316 stainless steel.

POLYURETHANE

Punched and cast screencloths and screen panels.

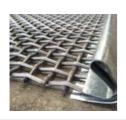
RUBBER

Punched screencloths, cast rubber screen panels.

PLUS A LARGE RANGE OF CONSUMABLES & ACCESSORIES!



Hooked Screens



20mm Screen Bolt Combo



Side Clamping Bars



Woven Wire



Profiled Plate



Polyurethane



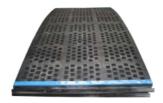
Impact Panel



Welded Stainless Steel Mesh



Rubber Screen



Spray Nozzle



10mm Poly Capping



Harp Screen



Wedge Bolt

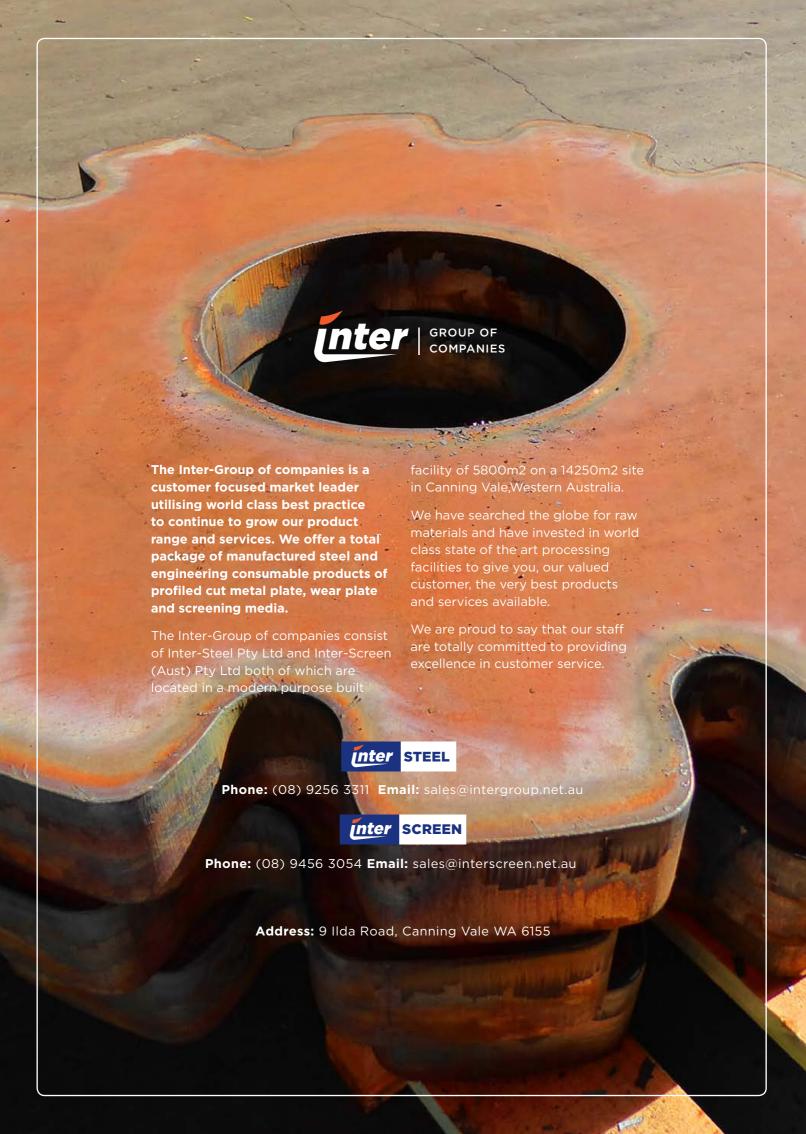


Stringer Capping



Orange Skirting





Inter-Group Product Summary

Grade 250 White Iron Castings

Grade 350 Ceramics
Floor Plate Aluminium

Boiler Plate Stainless Steel
Quenched & Tempered Grade 80 Woven Wire Mesh

Quenched & Tempered Grade 400 Welded Mesh
Quenched & Tempered Grade 450 Wedge Wire

Quenched & Tempered Grade 500 Polyurethane Screens

Quenched & Tempered Grade 600 Rubber Screens

Chromium Carbide Weld Overlay Plate Screening Media Accessories





www.intergroup.net.au